

Putting a decorative  
satin finish on a  
stainless steel door.



## Surface Conditioning Discs

have an open construction, scrim reinforcement and a superior resin system. These features minimize loading, heat build-up, fraying of disc edges, grain shedding and extend disc life, providing superior performance.

### Applications

- ✓ Light deburring
- ✓ Surface preparation
- ✓ Blending light scratches
- ✓ Removing rust and corrosion
- ✓ Removing rust and oxidation
- ✓ Cleaning and removing stains from stainless steel
- ✓ Producing satin finishes on aluminum and stainless steel

### Plastic Button Style Discs -

Compatible with 3M Roloc™ back-up pads.



Diameter	Grade	Item Number	
		General Purpose	High Performance
1-1/2"	Very Fine (Blue)	51527	—
	Medium (Maroon)	51528	—
	Coarse (Brown)	51529	—
2"	Very Fine (Blue)	51530	57324
	Medium (Maroon)	51531	57323
	Coarse (Brown)	51532	57322
3"	Very Fine (Blue)	51533	57327
	Medium (Maroon)	51534	57326
	Coarse (Brown)	51535	57325
4"	Very Fine (Blue)	51536	—
	Medium (Maroon)	51537	—
	Coarse (Brown)	51538	—



51533



51552

### Plastic Button Style Back-up Pads - 1/4" Stem

Size	Max. RPM	Item Number
1-1/2"	30,000	51550
2"	25,000	51551
3"	20,000	51552
4"	12,000	51553

Do not exceed maximum RPM of back-up pad.  
(Roloc™ is a trademark of 3M)



51508

### Hook & Loop Style Discs -



Diameter	Grade	Item Number
2"	Very Fine (Blue)	51503
	Medium (Maroon)	51504
	Coarse (Brown)	51505
3"	Very Fine (Blue)	51506
	Medium (Maroon)	51507
	Coarse (Brown)	51508
4"	Very Fine (Blue)	51509
	Medium (Maroon)	51510
	Coarse (Brown)	51511
4-1/2"	Very Fine (Blue)	51512
	Medium (Maroon)	51513
	Coarse (Brown)	51514
5"	Very Fine (Blue)	51515
	Medium (Maroon)	51516
	Coarse (Brown)	51517
6"	Very Fine (Blue)	51518
	Medium (Maroon)	51519
	Coarse (Brown)	51520
7"	Very Fine (Blue)	51521
	Medium (Maroon)	51522
	Coarse (Brown)	51523
8"	Very Fine (Blue)	51524
	Medium (Maroon)	51525
	Coarse (Brown)	51526



51561

### Hook & Loop Style Back-up Pads -

Diameter	Arbor Hole or Stem Size	Max. RPM	Item Number
2"	1/4" Stem	16,000	51561
3"	1/4" Stem	16,000	51562
4"	1/4" Stem	16,000	51563
4-1/2"	5/8" -11 Arbor	13,000	51569
5"	5/8" -11 Arbor	10,000	51575
6"	5/8" -11 Arbor	8,000	51577
7"	5/8" -11 Arbor	6,000	51578
8"	5/8" -11 Arbor	4,500	51579

Do not exceed maximum RPM of back-up pad.